

PRODUCTS LINE		Tools	Inserts	Remarks	CONDITION
T-CLAMP	QUAD RUSH	TQHR/L	TQJ 27		1) 5 Inserts => 1 Holder 65% Disc 2) 10 Inserts => 1 Holder FOC
	BLADE & HOLDER		TDC / TDJ		1) 10 Inserts + 1 Holder => additional 1 Holder FOC * The customer will pay for more expensive tool
DRILLING	TOP DRILL	TOP 2XD , 3XD , 4XD , 5XD <i>Dia . 14.0 ~ 26.0 mm</i>	SOMT 05 , 06 , 07 , 08		1) 10 Inserts => 1 TOP Drill 45% Disc. 2) 20 Inserts => 1 TOP Drill 65% Disc. 3) 30 Inserts => 1 TOP Drill FOC
	DRILL RUSH	TCD 1.5XD ,3XD , 5XD , 8XD Weldon & Cylindrical type <i>Dia. 10.0 ~ 19.0 mm</i>	TCD - P type Inserts		1) 2 Heads => 1 Holder 45% Disc. 2) 4 Heads => 1 Holder 65% Disc. 3) 6 Heads => 1 Holder 90% Disc. 4) 7 Heads or more => 1 Holder FOC
	T-DRILL	<i>Dia 12.5mm ~ 50.0 mm</i>	SPGG / SPMG - DA(DG)	Except for Cartridge type	1) 50 Inserts => 1 Holder FOC
MILLING	MILL RUSH + MILL 2 RUSH	3P TE90,TFM90 / 6N TE90,TFM90	3PK(H)T / 6NGU		ENDMILL
	CHASE 2 FEED	TEBL / TFMBL only	BLMP 06 / 09 /12		1) 30 Inserts => 1 E/M Cutter 75% Disc.
	CHASE 2 MILL	TE90AN / TFM90(45)AN	ANH(M)X 11 / ANH(M)X 16	Except for Flute long EndMill	2) 40 Inserts => 1 E/M Cutter FOC
	CHASE 2 QUAD _13	TFM45SN / TFM75SN / TFM90SN	SNG(M)X 1306		FACE MILL (upto Dia.125mm)
	CHASE 2 QUAD _16	TFM45SNS / TFM45SNW	SNHX 1606, SNMX 1607	Except Cartridge type cutter	
	CHASE 2 MOLD	TERNS / TFMRNS	RNMU 1205		1) 50 Inserts => 1 F/M Cutter 75% Disc.
	NEW CHASE MOLD	TERY / TFMRY	RYMX / RYHX		2) 80 Inserts => 1 F/M Cutter FOC
	LS QUAD / LS TRIO	SCRM45(75)SP / SCRM90TP	SPKT 12,15 / TPKT 22		
CHASE MILL / MINI / NEW	TE90AP, TFM90AP / TE90AX, TFM90AX / 2S- TE90AP / 2S -TFM90AP	APKT 09,12,17 / AXMT 06			
	FINE BALL	TNF . TNFR	NFB / NFR	Except for Carbide Shank	1) 5 Inserts => 1 Cutter 65% Disc. 2) 10 Inserts => 1 Cutter 90% Disc. 3) 20 Inserts => 1 Cutter FOC
TURNING	TURN RUSH	External : H Type Holder	CNMX 1607 HB /SNMX 1507 HB		1) 10 Inserts => 1 Holder 45% Disc. 2) 20 Inserts => 1 Holder FOC
	TOP MINI	External : B Type Holder Internal : C (Carbide shank) Internal : S (Steel Shank)	SA Chipbreaker CCGT / T(W)BGT / VCMT		1) 10 Inserts => 1 Holder 45% Disc. 2) 20 Inserts => 1 Holder FOC